

Work Order ID 73148

Friday, August 26, 2011 6:58:52 AM



Page 1

Item ID: D206-802-032

Accept



Setup Start



Revision ID:

Stop



Item Name: Passenger Door Opener Installation, RH

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/09/24 Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D407-802-3	A

100 DOCUMENT CONTROL 0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-032 CHG001

S u l o r l o p

11-9-1

105 Pick Kit 0.00



Packaging

Memo

0.00

Packaging

11/9/16

110 QC4- 100% Inspect kits for completeness 0.00



QC

Memo

0.00

Quality Control

S u l o r l o p

11/9/16

Work Order ID 73148

Friday, August 26, 2011 6:58:52 AM



Page 2

Item ID: D206-802-032

Accept



Setup Start



Revision ID:

Stop



Item Name: Passenger Door Opener Installation, RH

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPDD206-802-032 Location: <u>6A</u> PPP rev: <u>A</u>								
130 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/9/11

11/9/11

MF
11-09-06

Picklist Print

Friday, August 26, 2011 6:58:49 AM

Page 1

Work Order ID: 73148

Parent Item: D206-802-032

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3552-17 Door Prop		Manufactured	No			105	Each	25.0000	1	1			
-----------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST272	13	
64338	4	
65120	9	
ST272A	12	
69670	12	

D3622-5 Ball Stud		Manufactured	No			105	Each	16.0000	2	2			
----------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST070	16	
65087	16	

D4112-1 Aft Sill Doubler		Manufactured	No			105	Each	2.0000	1	1			
-----------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST130	2	
64502	2	

D4115-5 Doubler		Manufactured	No			105	Each	2.0000	1	1			
--------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST131	2	
64503	2	

Picklist Print

Friday, August 26, 2011 6:58:49 AM

Page 2

Work Order ID: 73148

Parent Item: D206-802-032

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Purchased

No

105

Each

5,397.000

4



Rivet



4
5/1

Location

Loc Qty

Loc Code

MEZZ

193

6733

193

ST317

5204

6874

5204

✓

MS20600-AD4W2

Purchased

No

105

Each

248.0000

14



Rivet



14
5/1

Location

Loc Qty

Loc Code

ST321

248

116391

5

116471

4

116805

4

117601

1

117885

134

118354

100

14

MS21073L5

Purchased

No

105

Each

93.0000

2



nut plate



2
11/9/10 5/1

Location

Loc Qty

Loc Code

ST302

93

117395

93

2

Picklist Print

Friday, August 26, 2011 6:58:50 AM

Page 3

Work Order ID: 73148



Parent Item: D206-802-032



Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0532R

Purchased

No

105

Each

434.0000

6



WASHER



52

Location

Loc Qty

Loc Code

ST297

434

116373

1

116513

53

118384

380

NAS1149C0563R

Purchased

No

105

Each

388.0000

6



Washer



11/9/16

Location

Loc Qty

Loc Code

ST297

388

116391

200

117460

188

6

5.0 PARTS LIST

5.1 D206-802-029/-030 Crew Door Opener Kits

Qty -029	Qty -030	Part Number	Description
		D206-802-029	CREW DOOR OPENER KIT, LH
		D206-802-030	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
1	1	D3622-5	BALL STUD
1	1	D4110-3	DOUBLER, SILL
1		D4114-1	DOOR DOUBLER, LH
	1	D4114-2	DOOR DOUBLER, RH
4	4	MS20426AD4-5	RIVET
32	32	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.2 D206-802-031/-032 Passenger Door Opener Kits

Qty -031	Qty -032	Part Number	Description
		D206-802-031	PASSENGER DOOR OPENER KIT, LH
		D206-802-032	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	2	D3622-5	BALL STUD
	1	D4112-1	AFT SILL DOUBLER
1	1	D4115-5	DOUBLER
1		D4115-041	LITTER DOOR BRACKET ASSY
3		CR3242-5-4	RIVET
2		CR3243-5-4	RIVET
2	4	MS20426AD4-5	RIVET
9	14	MS20600AD4W2	RIVET
1	2	MS21073L5	ANCHOR NUT
3	6	NAS1149C0532R	WASHER
3	6	NAS1149C0563R	WASHER